



Verify:

- Front of fender is level with grill. (Even with bumper line)
- Front step is in contact with fender.
- Rear of fender is in correct location.

Step 5: Using a 5/16" drill bit, drill out the rear six holes and insert the stainless steel 1/4" bolts as you go. Using a 7/16" drill bit, drill out the two step holes and insert bolts (This will ensure that the fender does not move) Mark the remaining holes.

Step 6: Verify mounting flange of fender is even with hood mounting flange. Fender is normally longer and will need trimmed to hood to avoid any tire clearance issues.

Step 7: Remove fender and drill the remaining holes with the 5/16" drill bit.

We recommend to disassemble fenders at this time and painting center section and fenders separately. After painting, adhere the foam tape between fenders and center section before reinstalling fenders.

If you have any questions, suggestions or comments please contact us at 1-800-451-1600

