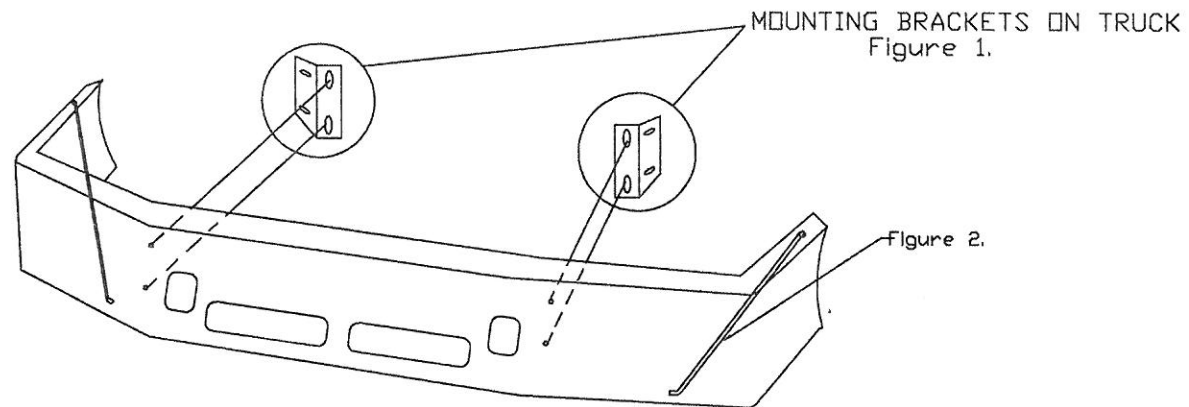




PLEASE NOTE BOLTS IN BRACKETS
ARE USED FOR SHIPPING ONLY!!!
YOU MUST SUPPLY YOUR OWN MOUNTING BOLTS.

LD-0011-15



1998 & NEWER VNM 64T,VNL 64T-610 MODEL SET BACK AXLE MOUNTING INSTRUCTIONS

1. Remove old bumper
2. Loosen bolts on angle bracket (Fig.1)
3. Mount new bumper on truck (Hand tighten only)
4. Adjust angle and set back of bumper
5. Tighten Brackets and mounting bolts.
6. Mount braces for the ends of bumper (Fig.2)
7. Check all mounting points adjust if ncessary .
8. DO NOT USE IMPACT WRENCH TO TIGHTEN BOLTS ON FACE OF BUMPER.